

Work Order ID 138672***138672***

Page 1

Monday, November 09, 2015 7:25:07 AM

Item ID: D5247-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cable Tie Holder
Start Date: 11/9/2015 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 11/11/2015 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: [Signature] Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr	DAS 10 9-89							
D5247	A DN51113								

100

0.00

100

Purchasing

Purchasing

Memo

ISSUE P/O: **30401**
SUPPLIER: MCMaster CARR
SUPPLIER PART #: 7582K11

C OF C IS REQUIRED

CL

NOV 10 2015

50

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

C OF C IS REQUIRED

50x SP15-11-11

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Monday, November 09, 2015 7:25:08 AM

Item ID: D5247-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cable Tie Holder

Start Date: 11/9/2015 Start Qty: 50.00

50

Cust Item ID:

Required Date: 11/11/2015 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

(50) 15-11-11

DAS
9
9-89

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.00

Quality Control

(50) 15-11-11

DAS
9
9-89

150

Identify as per dwg & Stock Location: ST/60

0.00

150

Packaging

Memo

0.00

Packaging

50 NOV 18 2015

DAS
9
9-89

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Monday, November 09, 2015 7:25:08 AM

Item ID: D5247-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cable Tie Holder
Start Date: 11/9/2015 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 11/11/2015 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

MCJ NOV 18 2015

MCJ NOV 18 2015

Picklist Print

Monday, November 09, 2015 7:25:07 AM

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Work Order ID: 138672

138672

Parent Item: D5247-1

D5247-1

Parent Item Name: Cable Tie Holder

Start Date: 11/9/2015

Required Date: 11/11/2015

Start Qty: 50.00

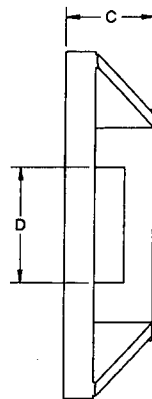
Required Qty: 50.00

Comments: IPP REV:A 15.07.07 NEW ISSUE DD VERF:JLM

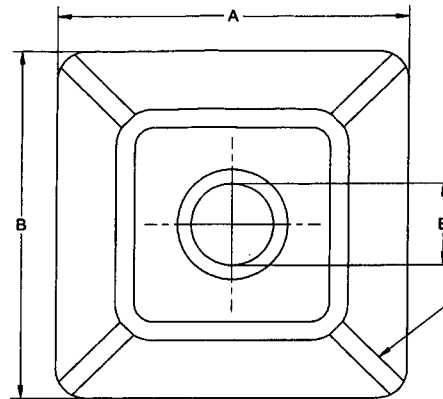
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
7582K11		Purchased		No			Each	0.0000		50			
7582K11									**	50			
Cable Tie Holder													

50x 80K5-11-11

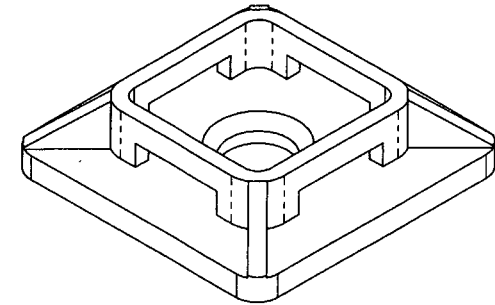
SPECIFICATION CONTROL DRAWING



GROOVE FOR WIRES
PER VENDOR OPTION



NUMBER OF RIBS AND
LOCATION PER VENDOR



D5247-XX CABLE TIE HOLDER

DART PART NUMBER	PREFERED VENDOR	VENDOR PART NUMBER	MATERIAL	COLOR	A	B	C	D	E (SCREW SIZE)
D5247-1	MCMASTER CARR	7582K11	PLASTIC	BLACK	0.75	0.75	0.2	0.2	#6

u0138672

RELEASED

2015 JUL 06
ECN 15-594

NOTES:

- 1) MATERIAL: SEE CHART
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: LESS THAN 0.01 LBS

APPROVED	A	NEW ISSUE	AJS	15.04.22
	REV.	DESCRIPTION	BY	DATE
	DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AJS		
	CHECKED	AP	DRAWING NO.	REV. A
	MFG. APPR.	JLM	D5247	SHEET 1 OF 1
			TITLE	SCALE
			CABLE TIE HOLDER	NTS
			DATE 15.04.22	

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30401**

Purchase Order Date 11/9/2015

PO Print Date 11/9/2015

Page Number 1 of 6

Order From :

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

VU-MCM001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Contact Name

Vendor Phone 330 995 5500

Ship To Contact

Ship To Phone

Ship Via: Purolator ground ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 10

Currency USD

FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	7582K11 AS PER DWG D5247 REV. A B138672	Cable Tie Holder	11/11/2015 Yes 11/11/2015	FN	50.00 Each	\$0.17	\$8.53
Line Total:							\$8.53
2	71275-40	91772K677 SCREW (MS51957-111)	11/11/2015 Yes 11/11/2015		1.00 Each	\$8.20	\$8.20
Line Total:							\$8.20
PK OF 10 PCS							
Deliver To: CHANTAL							
3	71275-40	91772A624 SCREW	11/11/2015 Yes 11/11/2015		1.00 Each	\$4.91	\$4.91
PK OF 10 PCS							

Note:

11/9/2015



Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PQ30401
Order Placed By
Chantal Lavoie

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11/09/2015

McMaster-Carr Number
3153587-01

Line	Product	Ordered	Shipped
1	7582K11 Fastener-Mount Cable Tie Holder, with Adhesive Back, 4 Way, 0.21" Max Tie WD. , Black, Packs of 50	1 Pack	1
2	91772A677 18-8 Stainless Steel Pan Head Phillips Machine Screw, 3/8"-16 Thread, 1" Length, Packs of 10, Deliver To: Chantal	1 Pack	1
3	91772A624 18-8 Stainless Steel Pan Head Phillips Machine Screw, 5/16"-18 Thread, 1" Length, Packs of 10, Deliver To: Chantal	1 Pack	1
4	91400A541 MIL Spec Pan Head Phillips Machine Screw, 300 Series, 1/4"-20 Thread, 7/8" L, MS 51957-82, Packs of 10, Deliver To: Chantal	1 Pack	1
5	3585A12 Standard Cut High-Leverage Sheet Metal Snip, Up to 18 Gauge Steel, Cuts Straight & Curves, 9-3/4" L, Deliver To: Max.L	1 Each	1
6	6280K198 Finished-Bore Sprocket for ANSI Roller Chain, for #40 Chain, 1/2" Pitch, 17 Teeth, 5/8" Bore, Deliver To: Cnc	2 Each	2
7	6793K162 Steel Machinable-Bore Sprocket, for ANSI No. 40 Roller Chain, 1/2" Pitch, 45 Teeth, Deliver To: Cnc	2 Each	2
8	6261K173 Roller Chain, ANSI No. 40, 1/2" Pitch, 7' Long	1 Each	1
9	6261K193 Connecting Link for ANSI No. 40, Roller Chain, Deliver To: Cnc	2 Each	2
10	6261K263 Add-and-Connect Link for ANSI No. 40, Roller Chain, Deliver To: Cnc	2 Each	2
11	6663K41 Steel Idler Sprocket for ANSI Roller Chain, Low-Profile Hub, for #40 Chain, 1/2" Pitch, 1/2" Bore, Deliver To: Cnc	3 Each	3
12	60225K15 Roller Chain/Belt Tensioner with Adjustment Arm, Horizontal Mount, for 1/2" Idler Bore, Deliver To: Cnc	1 Each	1
13	9918K75 High-Viscosity Plastic Drum Pump, 28 oz/Stroke, 36" L Discharge, Deliver To: Cnc	1 Each	1
14	4912K3 Miniature Chrome-Plated Brass Ball Valve, Wedge Handle, 3/8" NPT Female X Male Connection, Deliver To: Luc	8 Each	8
15	6534K72 Industrial-Shape Hose Coupling, Plug, Zinc-Plated, 3/8" NPTF Male, 3/8 Coupling Size, Deliver To: Luc	8 Each	8
16	6641A41 Loctite Gasket Maker, #598, 2.36 oz Tube, Deliver To: Luc	10 Each	10

SPS-11-11